

ADDENDUM No. 2

RFP No. 22-76

East Medical Center Drive Bridge Rehabilitation and Widening Project

Due: November 17, 2022 at 2 P.M. (local time)

The information contained herein shall take precedence over the original documents and all previous addenda (if any), and is appended thereto. **This Addendum includes twenty-six (26) pages.**

The Proposer is to acknowledge receipt of this Addendum No. 2, including all attachments in its Proposal by so indicating in the proposal that the addendum has been received. Proposals submitted without acknowledgement of receipt of this addendum may be considered non-conforming.

The following forms provided within the RFP Document should be included in submitted proposal:

- Attachment D - Prevailing Wage Declaration of Compliance
- Attachment E - Living Wage Declaration of Compliance
- Attachment G - Vendor Conflict of Interest Disclosure Form
- Attachment H - Non-Discrimination Declaration of Compliance

Proposals that fail to provide these completed forms listed above upon proposal opening may be rejected as non-responsive and may not be considered for award.

I. CORRECTIONS/ADDITIONS/DELETIONS

Changes to the RFP documents which are outlined below are referenced to a page or Section in which they appear conspicuously. Offerors are to take note in its review of the documents and include these changes as they may affect work or details in other areas not specifically referenced here.

Section/Page(s) Change

Pg. 7

As provided in RFP No. 22-76 Document:

Activity/Event	Anticipated Date
Written Question Deadline	October 28, 2022, 2:00 p.m. (Local Time)
Addenda Published (if needed)	November 7-9th, 2022

As updated herein:

Activity/Event	Anticipated Date
Pre-proposal Meeting	October 28, 2022, 10:00 a.m.
Written Question Deadline	November 3, 2022, 2:00 p.m. (Local Time)
Addenda Published (if needed)	November 10th, 2022

Comment: The intent with this change is to extend the written questions and addenda published anticipated dates. Pre-proposal Meeting was added as part of Addendum No.1. Bid due date of November 17, 2022, 2:00 p.m. remains the same.

Sample
Contract
IV, Pg. C-2

Remove:
(A)The City shall pay to the Contractor for the performance of the Contract,
the lump sum price as given in the Bid Form in the amount of:
_____Dollars (\$_____)

Replace:

(A) The City shall pay to the Contractor for the performance of the Contract,
the unit prices as given in the Bid Form for the estimated bid total of:
_____ Dollars (\$_____)

Detailed
Specifications

As provided in RFP No. 22-76 Document:
City of Ann Arbor Detailed Specifications DS-1 to DS-65

As updated herein:

City of Ann Arbor Detailed Specifications DS - 66 to DS – 87 (attached)

Comment: The intent with this addition was to add the missing detailed specifications. They may not affect specific pay items but are part of City of Ann Arbor Detailed Specifications for the project.

II. QUESTIONS AND ANSWERS

The following Questions have been received by the City. Responses are being provided in accordance with the terms of the RFP. Respondents are directed to take note in its review of the documents of the following questions and City responses as they affect work or details in other areas not specifically referenced here.

Question 1: The date for written question is the same as pre-bid meeting. Can the date for questions be extended to incorporate any questions that come from the pre-bid meeting?

Answer 1: Yes, the date has been extended to November 3, 2022, 2:00 p.m. See Part I of this Addendum No. 2.

Question 2: Have the plans been submitted to Amtrak for review and approval to sheet piling and other construction within the track bed?

Answer 2: Yes, preliminary plans were submitted to Amtrak on May 2022. Their review comments were incorporated into the final plan set and are currently awaiting Amtrak’s final approval.

Question 3: Can the Amtrak railroad insurance requirements be included in the proposal documents?

Answer 3: City of Ann Arbor will purchase railroad insurance on behalf of the contractor.

Question 4: Article IV of the sample contract indicates the project will be a lump sum agreement. Is this correct?

Answer 4: No, the City shall pay the unit prices as given in the Bid Form. See Part I of this Addendum No.2.

Offerors are responsible for any conclusions that they may draw from the information contained in the Addendum.

**ADDENDUM NO. 2 ATTACHMENT
CITY OF ANN ARBOR
DETAILED SPECIFICATIONS PART 2
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**DETAILED SPECIFICATION FOR
COORDINATION AND COOPERATION WITH OTHERS AND
WORK BY OTHERS**

NOTE: This project is being completed under a cooperative arrangement between the City of Ann Arbor (City) and the University of Michigan (UM). The contract holder will be the City of Ann Arbor. References to either entity, whether mentioned singularly or together, shall be considered to include both entities in their role as co-sponsors of the project. Under this arrangement, both the City and the UM have assigned project engineers to manage the project; therefore, references in these construction documents to “Engineer” shall be assumed to mean both engineer managers.

The Contractor is reminded as to the requirements of article 104.08 of the 2020 edition of the MDOT Standard Specifications, “Cooperation by the Contractor.”

The Contractor shall directly coordinate his/her work with the City of Ann Arbor, the University of Michigan and any other utilities that are affected in this area and that will be working in the area during Project construction. A table detailing some of the coordination for utility relocation installation that will be needed is included below. This list is not a complete detail of all the project coordination work. It is intended to indicate major utility coordination and assist the Contractor in developing, for the review and approval of the Engineer, the Progress Schedule for the project.

No additional compensation will be paid to the Contractor, and no adjustments to contract unit prices will be made, due to delays and/or the failure of others in the performance of their work, nor for delays due to the encountering of existing utilities that are, or are not, shown on the Plans.

The following Utility Owners may have overhead and/or underground facilities located within the Right-of-Way:

The City of Ann Arbor		
Travis Conley	Sewer	(734) 277-2090
Tracy Pennington	Streets	(734) 355-7233
Kevin Schneider	Storm	(734) 249-2531
Dan Wooden	Water	(734) 972-2413
Matt Waldsmith	Forestry	(734) 323-4561
Marc Moreno	Signs and Signals	(480) 628-9343

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Basel Djazmati PE., PMP - Senior Capital Project Manager
DTE GAS
Cell (248) 825-4636
basel.djazmati@dteenergy.com

Mike Jarema, OSP Design Engineer – Metro West
 AT&T
 ATO Midwest C & E
 550 S Maple, Ann Arbor, MI
 Phone: (734) 277-4855
mj1749@att.com

Marlon Redd, Sr Engr Spec-Outside Plant • OSP-CO CA
 Verizon Business/MCI
 3 Parklane Blvd Dearborn, MI 48126
 Phone: 313-588-0849
Marlon.redd@verizon.com

Dave Huckfeldt, Network Implementation Program Manager
 Lumen/CenturyLink
 19675 West 10 Mile Road, Southfield, MI 48075
 Phone: 517-812-2592
dave.huckfeldt@lumen.com

Jeff Dobies, Senior Manager Construction
 Comcast Cable
 25626 Telegraph Road
 Southfield, MI 48034
 Phone: 734-359-1669

Jeff Webb, Construction Manager- OSP/ Michigan
 Windstream Communications
 Phone: 734-790-6556
Jeff.webb@windstream.com

EMCD Bridge Conduits									
	Conduit	Number	Function	Owner	Existing Location	Relocator before bridge construction	Temporary Relocation	Timeframe	Note
Existing	3" Dia.	1	Street Lights	UM	Sidewalk (both sides)	NA			
	4" Dia.	12	Communication	ATT	Sidewalk (east side)				
	7" Dia.	6	Communication	UM	Sidewalk (west side)	UM	N.S. Fuller Rd.	Prior to Construction	
	7" Dia.	3	Communication	UM	Sidewalk (east side)	UM		Prior to Phase 3, once SIP forms are placed for deck	
	4" Dia.	1	Traffic Signals	City	Sidewalk (west side)	City of Ann Arbor Signs and Signals	wireless antennas installed by Signs and Signals	Contractor needs to give 1 week notice before bridge construction	
	Conduit	Number	Function	Owner	Permanent Relocation	Relocator during bridge construction	Temporary Relocation	Timeframe	Note
Proposed	3" Dia.	1	Street Lights	City	Sidewalk (west side)	Contractor	NA	After Phase 2	
	3" Dia.	1	Street Lights	City	Sidewalk (east side)	Contractor	NA	After Phase 3	
	2" Dia.	1	Hospital Signs	UM	Sidewalk (west side)	Contractor	NA	After Phase 2	
	4" Dia.	12	Communication	ATT	Under Bridge (2nd bay from West fascia)	ATT	NA	Prior to Phase 3, once SIP forms are placed for deck. ATT needs 6 weeks to complete their work.	ATT to install permanent conduit north and south of bridge prior to construction
	4" Dia.	6	Communication	UM	Under Bridge (1st Bay from West fascia)	UM	NA	Post Construction	
	4" Dia.	1	Traffic Signals	City	Under Bridge (1st Bay from West Fascia)	Contractor	NA	Post Construction	City of Ann Arbor Signs and Signals need to be notified to install fiber once its complete

On all projects:

“3 Working Days before you Dig - Call MISS DIG - Toll Free” Phone No. 1-800-482-7171.

The Owners of public or private utilities which will not interfere with the completed project and which do not present a hazard to the public or an extraordinary hazard to the Contractor's operations will not be required to move their facilities on or from the street right-of-way.

Stoppages created solely by the operations of the utility companies which delay utility revisions on any portion of this project may be considered as a basis of claim for an extension of time for project completion.

Costs for this work will not be paid for separately, but shall be included in the bid price of the Contract Item “General Conditions.”

**DETAILED SPECIFICATION FOR
DISPOSING OF EXCAVATED MATERIAL**

The Contractor shall dispose of, at the Contractor's expense, all excavated material other than the Special Provision "Relocation and Site Cleanup" pay item. Costs for this work will not be paid for separately, but shall be included in the bid price of the Contract Item "General Conditions."

**DETAILED SPECIFICATION FOR
PROTECTION OF UTILITIES**

Damages to utilities by the Contractor's operations shall be repaired by the utility owner at the Contractor's expense.

Delays to the work due to utility repairs are the sole responsibility of the Contractor.

The Contractor shall keep construction debris out of utilities at all times. The Contractor shall be back charged an amount of \$50.00 per day for each manhole/inlet/utility pipe that contains construction debris caused as a result of the Contractor's (including subcontractors and suppliers) work.

The Contractor is solely responsible for any damages to the utilities or abutting properties due to construction debris.

Certain sanitary and storm sewers within the influence of construction may have been cleaned and videotaped prior to construction. The City may also choose to videotape utility line(s) during or after the work of this Contract to inspect them for damages and/or construction debris. If such inspection shows damage and/or debris, then all costs of such inspection, cleaning, repairs, and etc, shall be the Contractor's sole responsibility. If such inspection is negative, the City will be responsible for the costs of such inspection.

Costs for this work will not be paid for separately, but shall be included in the bid price of the Contract Item "General Conditions."

**DETAILED SPECIFICATION FOR
SOIL EROSION CONTROL**

The Contractor shall maintain and remove soil erosion and sedimentation control measures, including but not limited to, fabric filters at all drainage structures, all in accordance with all applicable City (and other governmental agencies) codes and standards, as directed by the Engineer, Supervising Professional, as detailed in the Standard Specifications, and as shown on the Plans.

Costs for this work will not be paid for separately, but shall be included in the bid price of the Contract Item "General Conditions."

**DETAILED SPECIFICATION FOR
VACUUM TYPE STREET AND UTILITY STRUCTURE CLEANING EQUIPMENT**

The Contractor shall furnish and operate throughout the construction period, vacuum type street cleaning and utility structure cleaning equipment (Vac-All, Vactor, etc.) approved by the Engineer, as and when directed by the Engineer for dust control, for dirt/debris control, and for street cleaning immediately prior to, and for street and utility structure cleaning after any and all paving. The cleaning equipment shall be of sufficient power to remove dust, dirt, and debris from the pavement and from utility structures in and adjacent to the construction area.

Costs for this work will not be paid for separately, but shall be included in the bid price of the Contract Item "General Conditions."

**DETAILED SPECIFICATION FOR
SITE CLEAN-UP**

Immediately after completion of construction on each phase, the Contractor shall clean the entire area within the influence of construction, including but not limited to all pavement, sidewalks, lawn areas, and underground utility structures, of all materials which may have accumulated prior to or during the construction.

Costs for this work will not be paid for separately, but shall be included in the bid price of the Contract Item "General Conditions."

**DETAILED SPECIFICATION FOR
MATERIALS AND SUPPLIES CERTIFICATIONS**

The following materials and supplies shall be certified by the manufacturer or supplier as having been tested for compliance with the Specifications:

- HMA materials
- Hot-poured Joint Sealants
- Cements, coatings, admixtures and curing materials
- Sands and Aggregates
- Steel and Fabricated metal
- Portland Cement Concrete Mixtures
- Reinforcing Steel for Concrete
- Precast Concrete products
- High Density Polyethylene Pipe
- Polyvinyl Chloride Pipe
- Steel Sheet Piling for retaining walls
- Geotextile Filter Fabric and Stabilization Fabric/Grids

The Contractor shall submit all certifications to the Engineer for review and approval a minimum of three business days prior to any scheduled delivery, installation, and/or construction of same.

Costs for this work will not be paid for separately, but shall be included in the bid price of the Contract Item "General Conditions."

**DETAILED SPECIFICATION FOR
CONTRACT DRAWINGS/PLANS**

The Contractor shall carefully check and review all Drawings/Plans and advise the Engineer of any errors or omissions discovered. The Drawings/Plans may be supplemented by such additional Drawings/Plans and sketches as may be necessary or desirable as the work progresses. The Contractor shall perform all work shown on any additional or supplemental Drawings/Plans issued by the Engineer.

**DETAILED SPECIFICATION FOR
EXISTING
SOIL BORING AND PAVEMENT SECTION DATA**

Data pertaining to existing soil borings and pavement sections which may be included in these Contract Documents are provided to help the Engineer and Contractor determine the soil conditions existing within the construction area. The City in no way guarantees existing conditions to be the same as shown in the data. The Contractor is solely responsible for any and all conclusions he/she may draw from the data.

**DETAILED SPECIFICATION FOR
WORKING IN THE RAIN**

The Contractor shall not work in the rain unless authorized in writing by the Engineer.

The Engineer may delay or stop the work due to threatening weather conditions.

The Contractor shall not be compensated for unused materials or downtime due to rain, or the threat of rain.

The Contractor is solely responsible for repairing all damages to the work and to the site, including road infrastructures, road subgrades, and any adjacent properties, which are caused as a result of working in the rain.

**DETAILED SPECIFICATION FOR
WORKING IN THE DARK**

The Contractor shall not work in the dark except as approved by the Engineer and only when lighting for night work is provided as detailed elsewhere in this contract.

The Engineer may stop the work, or may require the Contractor to defer certain work to another day, if, in the Engineer's opinion, the work cannot be completed within the remaining daylight hours, or if inadequate daylight is present to either properly perform or inspect the work.

The Contractor will not be compensated for unused materials or downtime, when delays or work stoppages are directed by the Engineer for darkness and/or inadequate remaining daylight reasons.

The Contractor is solely responsible for repairing all damages to the work and to the site, including road infrastructures, road subgrades, and any adjacent properties, which are caused as a result of working in the dark.

**DETAILED SPECIFICATION FOR
QUANTITIES AND UNIT PRICES**

Quantities as given are approximate and are estimated for bidding purposes. Quantities are not guaranteed and may vary by any amount. While it is the City of Ann Arbor and the UM's intent to complete the project substantially as drawn and specified herein, quantities may be changed or reduced to zero for cost savings or other reasons. **The City of Ann Arbor and the UM reserve the right to change the quantities and no adjustment in unit price will be made for any change in any quantity.**

**DETAILED SPECIFICATION FOR
GENERAL CONSTRUCTION NOTES**

The following notes pertain to all Plan sheets issued as part of this Contract, and these notes shall be considered part of each Plan sheet or Detailed Information Sheet.

1. All work shall conform to latest revision of the City Standard Specifications.
2. The Contractor shall maintain access to all drives throughout the course of construction. Drives shall never be closed during non-working hours, unless otherwise authorized in writing by the Engineer.
3. The Contractor shall completely restore all existing site features to better than, or equal to, their existing condition.
4. The Contractor shall be aware that there are above-ground and below-ground utilities existing in and on these streets which include, but are not limited to: gas mains and service leads; water mains and service leads; storm sewer mains and service leads; sanitary sewer mains and service leads; telephone poles, wires, cables and conduits; electrical poles, wires, cables and conduits; cable television wires, cables and conduits, and other various utilities. The Contractor shall conduct all of its work so as not to damage or alter in any way, any existing utility, except where specified on the Plans or where directed by the Engineer. The City has videotaped and cleaned all sanitary and storm sewers, including storm sewer inlet leads, and has found all of these facilities to be in good condition, with the exception of those shown on the Plans for repairs or replacement.
5. The Contractor is solely responsible for any delays, damages, costs and/or charges incurred due to and/or by reason of any utility, structure, feature and/or site condition, whether shown on the Plans or not, and the Contractor shall repair and/or replace, at its sole expense, to as good or better condition, any and all utilities, structures, features and/or site conditions which are impacted by reason of the work, or damaged by its operations, or damaged during the operations of its subcontractors or suppliers.
6. No extra payments or adjustments to unit prices will be made for damages, delays, costs and/or charges due to existing utilities, structures, features and/or site conditions not shown or being incorrectly shown or represented on the Plans.
7. The Contractor is solely responsible for furnishing the appropriate equipment and qualified personnel for the size and condition of the site and the requirements of the proposed work. Damage to buildings, amenities, utilities, paving, and facilities within and adjacent to the work area, and to work already performed by the Contractor shall be the responsibility of the Contractor to repair as needed, at no cost to the project.

**DETAILED SPECIFICATION FOR
CONCRETE DURABILITY**

DESCRIPTION

The Contractor shall furnish a Portland cement concrete mixture for this project that has been tested under this specification and shown to be resistant to excessive expansion caused by alkali-silica reactivity (ASR) and provides adequate air entrainment for freeze thaw durability. The Contractor shall construct the project with practices outlined in this specification.

MATERIALS

Submit a job mix formula (JMF) to the Engineer for approval prior to concrete work commencing.

The materials provided for use on this project shall conform to the following requirements:

Portland cement	ASTM C 150
Fine Aggregate	ASTM C 33*
Coarse Aggregate	ASTM C 33*
Fly Ash, Class F	ASTM C 618
Slag Cement, Grade 100, 120	ASTM C 989 Silica
Fume	ASTM C 1240
Blended Cements	ASTM C-595
Air Entraining Admixtures	ASTM C-260
Chemical Admixtures	ASTM C-494
White Membrane Cure	ASTM C-309 Type 2

* Fine and coarse aggregates shall consist of natural aggregates as defined in the 2020 MDOT Standard Specifications Section 902.02.A.

The Contractor shall provide documentation that all materials to be incorporated into proposed mixed designs meet the requirements of this section.

Portland Cement

Furnish Type IL Portland cement in accordance with section 901 of the MDOT Standard Specifications for Construction meeting the chemical and physical requirements specified in ASTM C595/C595M, Standard Specifications for Blended Hydraulic Cements. Ensure the Type IL Portland cement proposed for substitution is from the same Approved Manufacturer as the Type I Portland cement in the approved JMF.

At least 7 days prior to concrete production, the concrete producer must provide test data (specified below) generated from a four cubic yard (minimum) trial batch of concrete using Type IL Portland cement for the Engineer's review and approval. The trial batch must represent a current approved JMF for either a standard MDOT Grade 3500, Grade 3500HP, Grade 4500, or Grade 4500HP concrete mixture produced using Type I Portland cement, as described in section 1004 of the Standard Specifications for Construction. Ensure the materials and mixture proportions for the Type IL JMF are the same as those documented in the above-mentioned JMF using Type I Portland cement. Minor adjustments to chemical admixture dosages are permitted in efforts to achieve the specified fresh concrete properties. Trial batch compliance

for applications other than Portland cement concrete mixtures will be in accordance with the contract.

The Engineer will review the trial batch test data to determine if the fresh and hardened concrete properties of the Type IL JMF meet specification requirements for the respective MDOT Grade o concrete represented by the trial batch. If the Engineer determines that the trial batch test data are in conformance with specification requirements, then the Type IL Portland cement will be permitted to be substituted in lieu of the Type I Portland cement for all approved concrete mixtures generated at the concrete production facility for the project. If the Engineer determines that the trial batch test data do not meet specification requirements for the respective MDOT Grade of concrete, the Contractor will not be permitted to substitute Type IL Portland cement in lieu of Type I Portland cement. Mix design and JMF documentation for concrete mixtures using Type IL Portland cement will then be required in accordance with subsection 1003.03.C of the Standard Specifications for Construction or the contract, where applicable.

Once Type IL Portland cement is approved for use on the project, reinstatement of Type I Portland cement into the JMF is not permitted. Substitution of other material types or sources, including admixtures, as documented in the initial Type I JMF is not permitted.

Alkali-Silica Reactivity

The Contractor shall supply to the Engineer preliminary concrete mix designs including a list and location of all suppliers of concrete materials. The Contractor shall evaluate the mixtures for the potential for excessive expansion caused by ASR and provide documentation to the Engineer. The Contractor's evaluation shall include a review of any previous testing of the material sources intended to be used for both the fine and coarse aggregates for the concrete mixtures. The previous testing may be from other projects or records provided by the material suppliers.

Aggregates shall be tested under ASTM C-1260. If the expansion of the mortar bars is less than 0.10%, at 14 days, the aggregates shall be considered innocuous and there are no restrictions for ASR mitigation required with this material.

Previous aggregate test data may be used. If no previous test data is available, for the concrete mix, that shows that it is resistant to ASR, a concrete mixture that will mitigate the potential for ASR must be designed using either method 1 or 2 as described below.

Method 1. Substitution of a portion of the cement with Class F Fly Ash, Slag Cement Grade 100 or 120 or a ternary mix (blended cement) containing a blend of Portland cement and slag cement, or Class F fly ash, or silica fume.

The maximum substitution of cement with the fly ash permitted shall be 25% by weight of total cementitious material (cement plus fly ash). Additional requirements for the Fly Ash, Class F are that the Calcium Oxide (CaO) percent shall be less than 10 % and the available alkalis shall not exceed a maximum of 1.5%. A copy of the most recent mill test report shall be submitted to verify. Note: a Class C fly ash with a minimum total oxides (SiO₂ + Al₂O₃ + Fe₂O₃) of 66% and a minimum SiO₂ of 38% may be used in lieu of Type F fly ash.

The maximum substitution of cement with the Slag Cement permitted shall be 40% by weight of total cementitious material (cement plus Slag Cement). The minimum replacement rate with Slag Cement shall be 25%.

For a ternary blend the total replacement of supplementary cementitious materials is 40% with a blend consisting of a maximum of 15% type F fly ash, and/or 8% silica fume and/or slag cement.

For method 1, the effectiveness of the proposed mix combination to resist the potential for excessive expansion caused by ASR shall be demonstrated using current or historic data. To demonstrate the effectiveness of the proposed mix the Contractor shall construct and test mortar bars per ASTM C1567 (14 day test) using both the fine and coarse aggregate along with the proposed cementitious material for the concrete mixture. If a mortar bar constructed of these materials produces an expansion of less than 0.10%, concrete mixture will be considered to be resistant to excessive expansion due to ASR.

If a mortar bar constructed produces an expansion of 0.10% or greater, concrete mixtures containing these materials shall not be considered resistant to the potential for excessive expansion due to ASR and shall be rejected. Additional testing, including alternate proportions or different materials will be required.

Method 2. Use low alkali cement and maintain the total alkali content from the cementitious at no more than 3.0 lbs/cyd (Na₂O_{eq}). The total alkali contribution is calculated by the quantity contained in the Portland cement only.

Requirements for Low Alkali Cement are that the alkali content does not exceed 0.60% expressed as Na₂O equivalent. Equivalent sodium oxide is calculated as: (percent Na₂O + 0.658 x percent K₂O).

For either method 1 or 2, if the Contractor intends to change any component material supplied after the mix design has been approved all concrete work will be suspended with no cost to the project or extensions of time, unless approved, until evaluation of the new mixtures and testing of the new materials demonstrates that it is resistant to excessive expansion due to ASR.

The Engineer and Contractor shall monitor the concrete that is delivered to the project site so as to insure that the approved mix design is being followed. The supplier shall include on the delivery ticket for each batch of concrete delivered to the job, the identification and proportions of each material batched.

When concrete is placed during cold weather, defined for the purposes of this Detailed Specification to be, air temperatures below 40° F, the use of accelerators, heated aggregates, silica fume and/or additional forms of cold weather protection will be required. Cold weather will not eliminate the requirement for furnishing and placing a concrete mix that is considered resistant to ASR attack. Prior to cool weather placement, defined for the purposes of this detailed specification to be, air temperatures between 40° and 60° F, the set time of the proposed mix shall be verified under anticipated field conditions. This information shall be used when scheduling pours and saw crews.

Air Entrainment

Air entrainment shall be accomplished by addition of an approved air entraining agent. Air content as determined by ASTM C 231 or ASTM C 173, shall be determined on each day of production as early and as frequently as necessary until the air content is consistently acceptable. If during the period of time while adjustments are being made to the concrete to create a mixture that is consistently acceptable, concrete is produced that does not meet the requirements of this Detailed Specification, the Engineer may reject the material and direct it to be removed from the jobsite. Any rejected material shall be removed from the jobsite at the Contractor's sole expense. Quality Control testing performed by the Contractor to ensure compliance with the project specifications shall be performed on the grade ahead of the placement operation.

Paver placement: During production, the plastic concrete material shall be tested for acceptance at a point ahead of the paver. The air content of the concrete mixture that the Contractor shall provide shall be known as the Acceptance Air Content (AAC). The Contractor shall also provide additional entrained air in the concrete mixture to account for the air loss which occurs in the concrete mixture experienced during transportation, consolidation and placement of the concrete. The “air loss” shall be added to the air content of the concrete mixture as established on the approved concrete mix design. The AAC for the project will be 6.0% plus an amount equal to the air loss.

For up to the first four loads, the air content measured on-site prior to placement shall be at least 8.0% and no more than 12.0%. To establish the initial AAC on the first day of paving, the air content of the first load shall be tested at the plant. After initial testing at the plant the Contractor shall provide at least two sample sets to determine the actual air loss during placement. A sample set shall consist of two samples of concrete from the same batch, one taken at the point of discharge and the other from the in-place concrete behind the paver. The air loss from the two sample sets shall be averaged and added to 6.0% to establish the AAC (rounded to the next higher 0.5%). After the testing and adjustment procedure(s) have been completed, the project acceptance air tests shall be taken prior to placement. The Contractor shall provide concrete to the jobsite that has an air content of plus 2.0%, or minus 1.0%, of the AAC.

After the AAC has been established, it shall be verified and/or adjusted through daily checks of the air loss through the paver. The Contractor shall check the air loss through the paver a minimum of two times a day. A Revised AAC shall be required to be established by the Contractor if the average air loss from two consecutive tests deviates by more than 0.5% from the current accepted air loss. The testing operations performed by the Contractor to establish a revised AAC shall be performed to the satisfaction of the Engineer. The Contractor shall be solely responsible for any delays and/or costs that occur to the project while establishing revised AACs.

Hand placed concrete: The air content for non-slip-form paving shall be 7.0% plus 1.5%, or minus 1.0%, at the point of placement.

CONSTRUCTION METHODS

Aggregate Control

Gradation control – The supplier shall provide a detailed stockpile management plan, describing their process control procedure for shipping, handling, and stockpiling of each aggregate including workforce training.

Moisture control – All aggregate materials must be conditioned to a moisture content of not less than saturated surface dry (SSD) prior to batching. A watering process using an effective sprinkler system designed and operated by the Contractor shall be required on all coarse aggregate material stockpiles.

The Contractor shall provide verification that these processes have been performed by the supplier. The Engineer reserves the right to independently verify that the supplier has complied with these standards.

Mixing

Central mix plants - The total volume of the batch shall not exceed the designated size of the mixer or the rated capacity as shown on the manufacturer's rating plate.

Drum Mix Plants: After all solid materials are assembled in the mixer drum; the mixing time shall be a minimum of 60 seconds and a maximum of 5 minutes. The mixing time may be decreased if the ASTM C-94 11.3.3 mixer efficiency tests show that the concrete mixing is satisfactory. The Engineer may require an increase in the minimum mix time if the mixer efficiency test determines that the concrete is not being mixed satisfactorily. The minimum mixing time shall start after the mixer is fully charged. Mixers shall be operated at the speed recommended by the manufacturer as mixing speed. The mixer shall be charged so that a uniform blend of materials reached the mixer throughout the charging cycle. Any additional slump water required shall be added to the mixing chamber by the end of the first 25% of the specified mixing time. Mixers shall not be used if the drum is not clean or if the mixing blades are damaged or badly worn

Ribbon mixers: After all solid materials are assembled in the mixer; the mixing time shall be a minimum of 30 seconds and a maximum of 2.5 minutes. The mixing time may be decreased if the ASTM C-94 11.3.3 mixer efficiency tests show that the concrete mixing is satisfactory. The Engineer may require an increase in the minimum mix time if the mixer efficiency test determines that the concrete is not being mixed satisfactorily. The minimum mixing time shall be indicated by an accurate timing device which is automatically started when the mixer is fully charged. Mixers shall be operated at the speed recommended by the manufacturer as mixing speed. The mixer shall be charged so that a uniform blend of materials reached the mixer throughout the charging cycle. After any additional slump water is added to the mixing chamber the mixing shall continue for a minimum of 10 seconds. Mixers shall not be used if the mixer is not clean or if the mixing blades are damaged or badly worn.

Truck Mixers -The capacities and mixing capabilities shall be as defined in ASTM C 94, and each unit shall have an attached plate containing the information described therein. The plate may be issued by the Truck Mixer Manufacturer. The mixer capacity shall not be exceeded, and the mixing speeds shall be within the designated limits. Truck mixers shall be equipped with a reliable reset revolution counter. If truck mixers are used for mixing while in transit, the revolution counter shall register the number of revolutions at mixing speed.

An authorized representative of the concrete producer shall certify that the interior of the mixer drum is clean and reasonably free of hardened concrete, that the fins or paddles are not broken or worn excessively, that the other parts are in proper working order, and that the unit has been checked by the representative within the previous 30 calendar day period to substantiate this certification. The current, signed certification shall be with the unit at all times.

The required mixing shall be between 70 and 90 revolutions. The mixing shall be at the rate designated by the manufacturer and shall produce uniform, thoroughly mixed concrete.

The Engineer may inspect mixer units at any time to assure compliance with certification requirements, and removal of inspection ports may be required. Should the Engineer question the quality of mixing, the Engineer may check the slump variation within the batch. Should the slump variation between two samples taken, one after approximately 20% discharge and one after approximately 90% discharge of the batch, show a variation greater than 3/4 inch (20 mm) or 25% of the average of the two, whichever is greater, the Engineer may require the mixing to be increased, the batch size reduced, the charging procedure be modified or the unit removed from the work.

The practice of adding water on the site shall be discouraged. After the slump of the concrete in the first round of trucks has been adjusted on-site, the amount of water added at the plant shall be adjusted accordingly for that day's work. All additions of water on site shall be approved by the Engineer.

Curing

Apply liquid curing compound in a fine atomized spray to form a continuous, uniform film on the horizontal surface, vertical edges, curbs and back of curbs immediately after the surface moisture has disappeared, but no later than 30 minutes after concrete placement. With approval of the Engineer, the timing of cure application may be adjusted due to varying weather conditions and concrete mix properties.

The cure system shall be on site and tested prior to concrete placement.

Apply a curing compound at a rate of application not less than 2 gallons per 25 square yards. The Contractor shall keep the material thoroughly mixed per the Manufacturer's recommendations. The curing compound shall not be diluted.

The finished product shall appear as a uniformly painted solid white surface. Areas exhibiting a blotchy or spotty appearance shall be recoated immediately.

COMPLIANCE WITH STANDARDS

The Engineer will review and approve all material test reports and mix designs supplied by the Contractor before any placement of concrete. The Engineer will visually inspect the placed concrete and review the concrete test reports prior to final acceptance.

Acceptance sampling and testing will be performed using the sampling method and testing option selected by the Engineer. Acceptance testing will be performed at the frequency specified by the Engineer. Quality control measures to insure job control are the responsibility of the Contractor. The Engineer's testing and/or test results will not relieve the Contractor from his/her responsibilities to produce, deliver, and place concrete that meets all project requirements. The Engineer's test results are for acceptance purposes only.

If the results of the testing are not in compliance with the project specifications, the Engineer shall determine appropriate corrective action(s). Time extensions will not be granted to the Contractor during the time that the Engineer is determining the necessary corrective actions.

If, in the Engineer's judgment, the rejected material must be replaced, the material in question will be removed and replaced at the Contractor's sole expense. The removal costs will be deemed to include all relevant and associated costs including, but not limited to; re-mobilization, traffic control, re-grading the aggregate base course, if required, placement of material meeting the project specifications, and all other expenses. Time extensions will not be granted to the Contractor for any required repair work to meet the requirements of this specification.

If the Engineer decides that the material in question can remain in place, an adjustment to the contract unit price(s) may be made of up to 100% of the bid price(s) for the affected items of work.

MEASUREMENT AND PAYMENT

The cost associated with complying with the requirements as described herein, including any required remedial action(s), shall be included in the cost of other items of work and shall not be paid for separately.

**CITY OF ANN ARBOR NOTICE TO BIDDERS
EXISTING IN SITU SOILS**

The Contractor shall be aware that soils within the City of Ann Arbor and Washtenaw County contain levels of naturally-occurring, regulated, elemental metals.

The City of Ann Arbor is unaware of any previous activities that would have contaminated the existing soils by a hazardous substance as a result of human activity.

In accordance with the applicable project requirements, all excavated material shall become the property of the Contractor. Any excavated material that cannot be incorporated into the project work, in accordance with the material requirements of the work being performed, must be properly disposed of off-site by the Contractor. Consequently, in-situ excavated soils that do not exhibit odors, discoloration, or other indications of contamination are not required to be disposed of in a landfill and may be disposed of by the Contractor by the method of their choice. The City of Ann Arbor suggests a disposal method that minimizes future human contact with the soil or the soil's contact with a water course or ground water sources. The Contractor shall ultimately be responsible for any disposal method they choose.

The Contractor's submittal of a bid for this project shall be considered prima facie evidence that they have considered these facts and have included all necessary resources to perform all work of this project and to properly dispose of excavated soils from this project off-site.